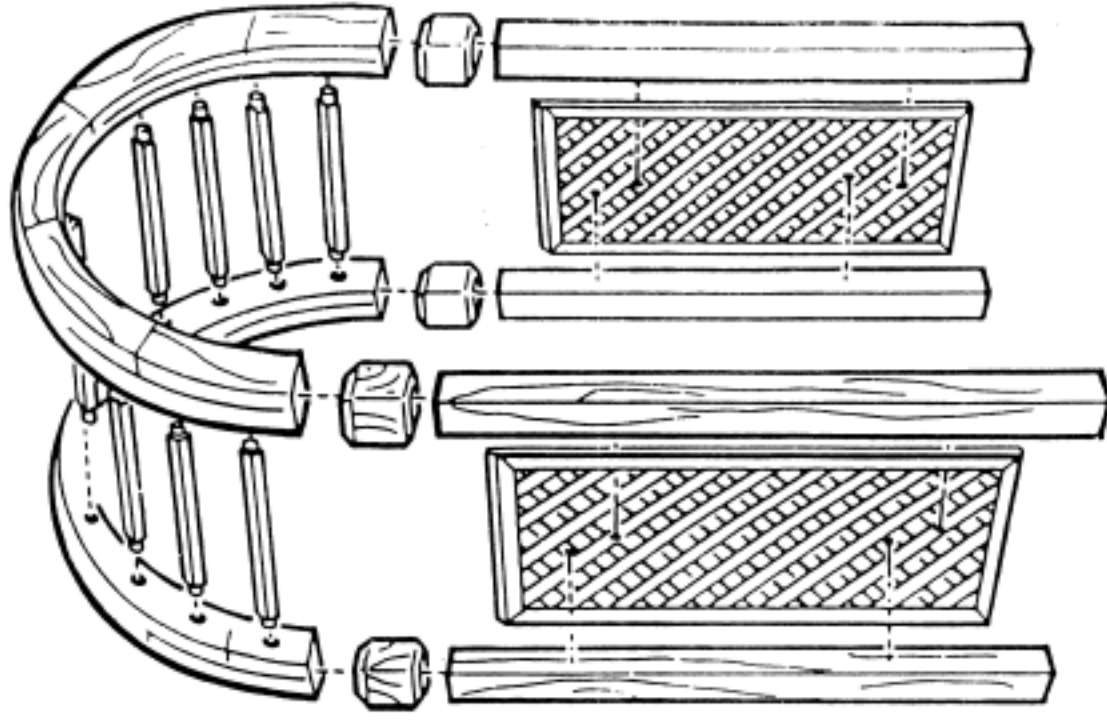
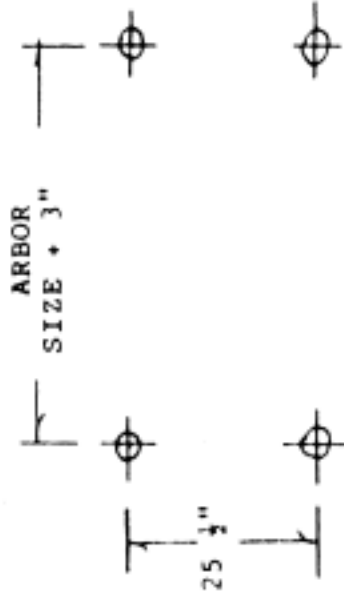


1. Dig (4) 6" to 8" diameter holes 2½' to 3' deep.



2. Assemble arbor sides to posts as shown in diagram. Distance of panel to top of post is left to the discretion of installer and/or customer.

3. Install both side panels in holes and plum up level. Set spacing in between assembled panels the same as arbor size. [eg. 3' arbor, 3' space.] Top of all post are to be leveled and heights should be set at installers and or customers discretion.

4. Slide collars onto posts. Assemble arbor top and spindles as shown. Position assembled arbor onto posts and slide up collars to cover seam. Nail both sides to secure.