

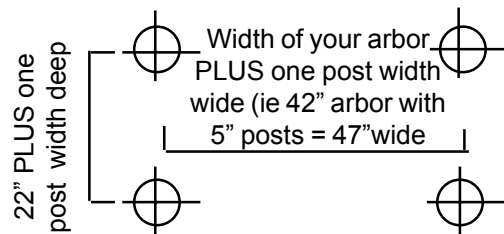
PVC Arbor Installation Instructions - 4" and 5" arbor/posts

Your new arbor includes the following:

- | | |
|----------------------------|--------------------------------|
| A. two (2) halos | D. two (2) lattice side panels |
| B. eight (8) arch spindles | E. four (4) support posts |
| C. four (4) post collars | F. one (1) tube PVC glue |

You will need a tape measure, level, cement (if attaching the arbor to adjacent fencing or gates) and a post hole digger or shovel.

Once you have decided where you are going to install your new arbor, begin by measuring and marking the ground according to the diagram below:



Dig holes 2-3" wider than the size of the posts, and 2' deep where the circles are indicated above. Unpack your arbor.

PREPARING THE SIDE PANELS - Insert one lattice panel (labelled D in the diagram at right) between two support posts (labelled E in the diagram) and insert the protruded molding into the appropriate holes in the support posts. Repeat for the second side with the remaining lattice panel and two support posts.

Place posts approximately 2' into prepared holes (note: height and strength of arbor will be determined by the amount of post remaining out of the ground. We recommend that 6' remains out when using an 8' support post).

ASSEMBLING THE ARCH - connect the front halo to the back halo (labeled A) by inserting spindles (labelled B) into the holes as shown at right. Make sure you spread the spindles open to their full width. Next run a bead of glue around each spindle to keep it in place. Let dry.

ATTACHING THE ARCH TO THE SIDE PANELS - Place one collar (labelled C in the diagram) on top of each support post. Next place the assembled arch on top of the support posts making sure the bottoms fit snugly inside the collars. Move the collars so that they are centered between the support post and arch post and then glue in place.

Mix cement* and fill in approximately 1/3 of the way around support posts. Make sure all posts are level and plum, and that your arbor is exactly as you want it. Pour cement to fill holes and let set.

*If your arbor is not going to have fencing or gates attached, packing it in earth is sufficient.

